Rasch
LUBRICANT PRODUCTS

CUTTING OIL

INDUSTRIAL OIL

It is a mineral based oil produced with high performance additives and high quality base oils. It is used in drilling, threading and drawing of metals such as steel and iron and especially in cutting operations under difficult conditions.

Features and Benefits

- ☑ It protects cutting parts during operations under difficult conditions and extends their life.
- ☑ Thanks to the extra pressure additive EP it contains, it provides resistance to the pressure applied during the process and extends the life of the tool tips.
- ☑ By showing good lubrication properties in various metal processing applications, it protects metal end parts and reduces maintenance costs.
- ☑ It provides high precision machining performance thanks to the additive system it contains. It increases production efficiency and reduces unit costs.

Storage Information

- ☞ Packaging; It should be stored in covered areas with tightly closed lids. It should not be exposed to the direct effects of solar heat and heat sources.
- ☞ exceed 60°C . It should be stored with a maximum of two pallets on top of each other. For more information, refer to the Material Safety Data Sheet (MSDS).

Technicial Specifications

TEST	Values				
ISO GRADE	22	32	37	46	68
Kinematik Viskozite40°C	23	28.8-35.2	35.2-41.4	41.4-50.6	61.2-74.8
Viskozite İndeks	Min.95	MİN.95	MİN.95	MİN.95	MİN.95
Parlama Noktası°C	Min.200	MİN.205	MİN.210	MİN.215	MİN.215
Akma Noktası°C	MAX. (-20)	MAX. (-25)	MAX. (-25)	MAX. (-25)	MAX. (-25)

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